

# Preventive Maintenance Checklist for Conveyor Belts

## General Information

Location	Date
Conveyor ID	Inspector

## Checklist

Item	Status	Remarks
Belt condition (wear, damage, alignment)		
Roller & pulley inspection		
Tension & tracking		
Motor & gearbox check		
Lubrication (bearings, chains, etc.)		
Safety devices (emergency stops, guards)		
Drive belt/coupling condition		
Cleanliness (belt and surrounding area)		
Electrical system (wiring, switches)		
Unusual noise or vibration		

## Comments / Observations

## Inspector's Signature