

Pre-Weld Joint Fit-Up Inspection Report

Project:

Location:

Date:

Inspector:

Drawing No.:

Joint No.:

WPS No.:

Welder ID:

Fit-Up Details

Item	Requirement	Actual	Remarks
Material Type & Spec			
Material Size (Dia/Thick)			
Joint Preparation			
Root Gap			
Alignment			
Line-up/Clamping			
Tack Welds			

Visual Inspection

Parameters	Status	Remarks
Joint Cleanliness		
Fit-Up Quality		
Weld Accessories (Backing, Consumables, etc.)		

Additional Comments

Inspector's Signature:

Date:

Reviewed By:

Date: