

Welding Procedure Qualification Record (WPQR)

1. General Information

WPQR No.		Date	
Project		Location	
Company		Welder ID	

2. Welding Process & Specification

Process		Code/Standard	
Joint Type		Position	
Base Material		Thickness (mm)	
Filler Material		Filler Spec/Size	
Shielding Gas		Flow Rate	

3. Welding Parameters

Current Type		Polarity	
Current (A)		Voltage (V)	
Travel Speed (mm/min)		Heat Input (kJ/mm)	
Preheat Temp (°C)		Interpass Temp (°C)	

4. Test Results

Visual Inspection		Bend Test	
Tensile Test		Impact Test	
Hardness Test		Other	

5. Remarks

6. Approval

Prepared by		Date	
Checked by		Date	
Approved by		Date	