

Welding Procedure Qualification Record (WPQR)

WPS No.

PQR No.

Date

1. General Information

Company Name

Location

Tested By

Reviewed By

2. Material Specifications

Base Metal Spec/Grade

P-No.

Thickness (mm)

Joint Type

Back Gouging

Backing Material

3. Welding Process Details

Process (SMAW/GTAW/GMAW/etc.)

Type of Current & Polarity

Transfer Mode

Electrode/Filler Spec/Type

Diameter (mm)

Manufacturer

4. Welding Parameters

Pass No.	Amps	Volts	Travel Speed	Heat Input	Other

5. Preheat & Interpass

Preheat Temp (°C)

Interpass Temp (°C)

PWHT

6. Test Results

Test Type	Result	Acceptance Criteria
Tensile		
Bend		
Impact		
Hardness		
Macro/Micro		
Visual		

Other		
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7. Remarks

Prepared By

Date

Reviewed By

Date

Approved By

Date